

TECAPET black - Stock Shapes

Chemical Designation

PET (Polyethylene terephthalate)

Colour

black opaque

Density

1.39 g/cm³

Main features

- good chemical resistance
- very high strength
- easy to polish
- good weldable and bondable
- good slide and wear properties
- good machinability
- high toughness

Target Industries

- mechanical engineering
- automotive industry
- electronics
- food technology

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	1) (1) For tensile test: specimen type 1b
Tensile strength	50mm/min	91	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	91	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield	50mm/min	4	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break	50mm/min	15	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	134	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	3400	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/36/86	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2800	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	27	kJ/m ²	DIN EN ISO 179-1eU	5)
Ball indentation hardness		195	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		81	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		244	°C	DIN EN ISO 11357	(2) Found in public sources. Individual testing regarding application conditions is mandatory.
Service temperature	short term	170	°C		2)
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance		10 ¹⁴	Ω	DIN IEC 60093	(1) Due to the black colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
Specific volume resistance		10 ¹⁴	Ω*cm	DIN IEC 60093	1)
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		-	-	-	2) (2) - poor resistance
Resistance to weathering		(+)	-	-	3) (3) (+)limited resistance
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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